

# Work Order ID 70355

Friday, June 03, 2011 10:49:59 AM



Page 1

Item ID: D412-702-301

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 6/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/6/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9511

A

ICA-D412-702

Rev3

100

0.00



Small Fab

Memo

0.00

11/06/03

1

Small Fab

Assemble as per dwg ICA D412-702 p 110 de 125

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

8 11/06/03

Quality Control

# Work Order ID 70355

Friday, June 03, 2011 10:49:59 AM

Page 2



Item ID: D412-702-301

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 6/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

0.00



Packaging

Memo

0.00

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-301

CHG001

Location: 267

PPP Rev: \_\_\_\_\_

11/6/3

SP

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/11  
MF  
11-06-03

# Picklist Print

Friday, June 03, 2011 10:49:56 AM

Page 1

Work Order ID: 70355

Parent Item: D412-702-301

Parent Item Name: Harness Assembly



Start Date: 6/3/2011

Required Date: 6/6/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3573-7		Manufactured	No			100	Each	6.0000	1	1			
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--



Adapter

Location

Loc Qty

Loc Code

GA

6

65253

6

D4088-041

Manufactured	No
--------------	----

100

Each

21.0000

1

1



Shoulder Harness

Location

Loc Qty

Loc Code

ST272A

21

68300

9

68873

12

MS24693-S272

Purchased	No
-----------	----

100

Each

83.0000

4

4



Screw

Location

Loc Qty

Loc Code

ST288

83

116391

11

116737

22

117677

50

AN960JD10LL

Purchased	No
-----------	----

100

Each

3.809.000

4

4



Washer

Location

Loc Qty

Loc Code

ST349

3809

19085

472

19600

3337

11/06/03

11/06/03

11/06/03

11/06/03

# Picklist Print

Friday, June 03, 2011 10:49:57 AM

Page 2

Work Order ID: 70355

Parent Item: D412-702-301

Parent Item Name: Harness Assembly



Start Date: 6/3/2011

Required Date: 6/6/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2.481.000

4

4



Nut

Location

Loc Qty

Loc Code

ST300

2481

116391

11

116540

16

116549

754

117441

800

117601

400

117885

500

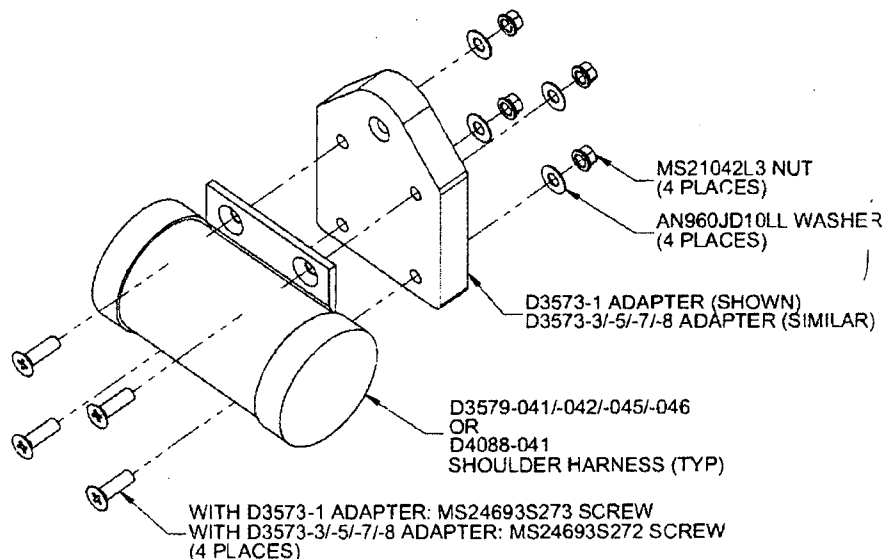
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*AD* 11/06/03

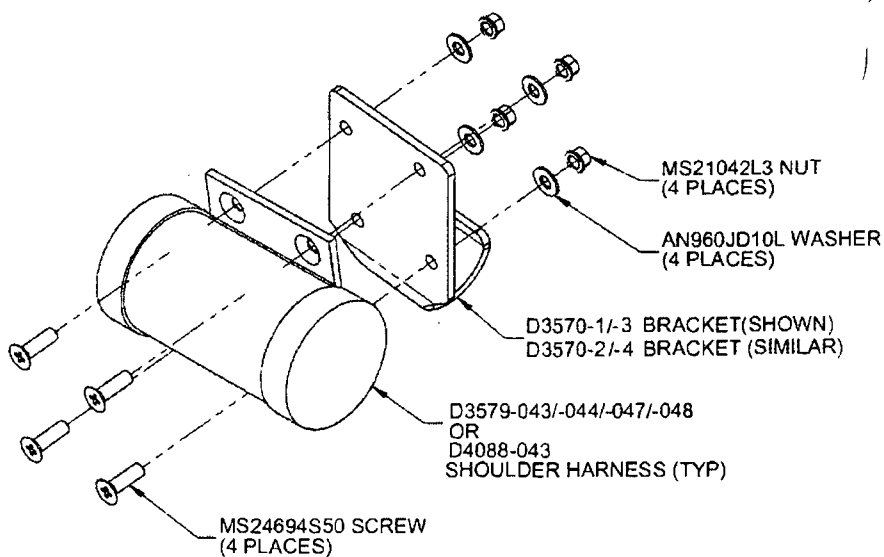
Friday, June 03, 2011 10:49:57 AM

Shop Packet Print

Page 2



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-  
307/-309/-315/-317 HARNESS ASSEMBLIES**



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES**

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